

Used Pumping Unit Conditions

Field Run

- Structural bearings are visually inspected, and minor repairs may be made where necessary.
- Gear box is visually inspected for wear on the gears and signs of bad bearings, and minor repairs may be made where necessary.
- Unit structure is inspected for cracks or other damage, and minor repairs may be made where necessary.
- Units are sold with a working brake and all assembly bolts.
- We provide a copy of our inspection report, and we encourage customers to visit our yard and complete their own inspections before purchasing a field run unit.

Checked Out

- Saddle and tail bearings are visually inspected, rebuilt or replaced only if necessary due to excessive slack or grease leakage. Wrist pins are disassembled and checked, pins are polished and bearings and seals replaced if necessary. Wrist pin holes are polished, bored and sleeved if necessary.
- Gear box is visually inspected for wear on the gears and signs of bad bearings. Gears and bearings are replaced as needed.
- Unit structure is inspected for cracks or other damage, and repaired as necessary.
- Unit is steam cleaned and painted black, and unit ships with a complete bolt kit.
- 30 Day parts & labor warranty is included.

<u>Rebuilt</u>

- Structural bearings are disassembled, cleaned and inspected. Saddle and Tail bearings are rebuilt and reinstalled, wrist pins are polished and bearings and seals replaced. Wrist pin holes are polished, bored and sleeved if necessary.
- Gear box is disassembled and inspected, and gears, pinions, shafts, bearings and seals replaced as needed. Crank arms and low speed caps are removed, inspected and reassembled. Brake system is removed and inspected, repaired as necessary and reinstalled. Gear box is flushed and filled with new gear oil.
- Structural components are inspected for defects and repaired or replaced as necessary, including bridle cables and weight bolts.
- Unit is steam cleaned and painted black, and unit ships with a complete bolt kit.
- 90 Day parts & labor warranty is included.

All used units are assigned a stock number, which is clearly marked on the unit in several places, and all historical records for each unit are tracked by this stock number. Replacement parts can be ordered for any of our units by referring to this stock number. Dansco keeps a copy of all rebuilding and unit information records as a service to our customers.

